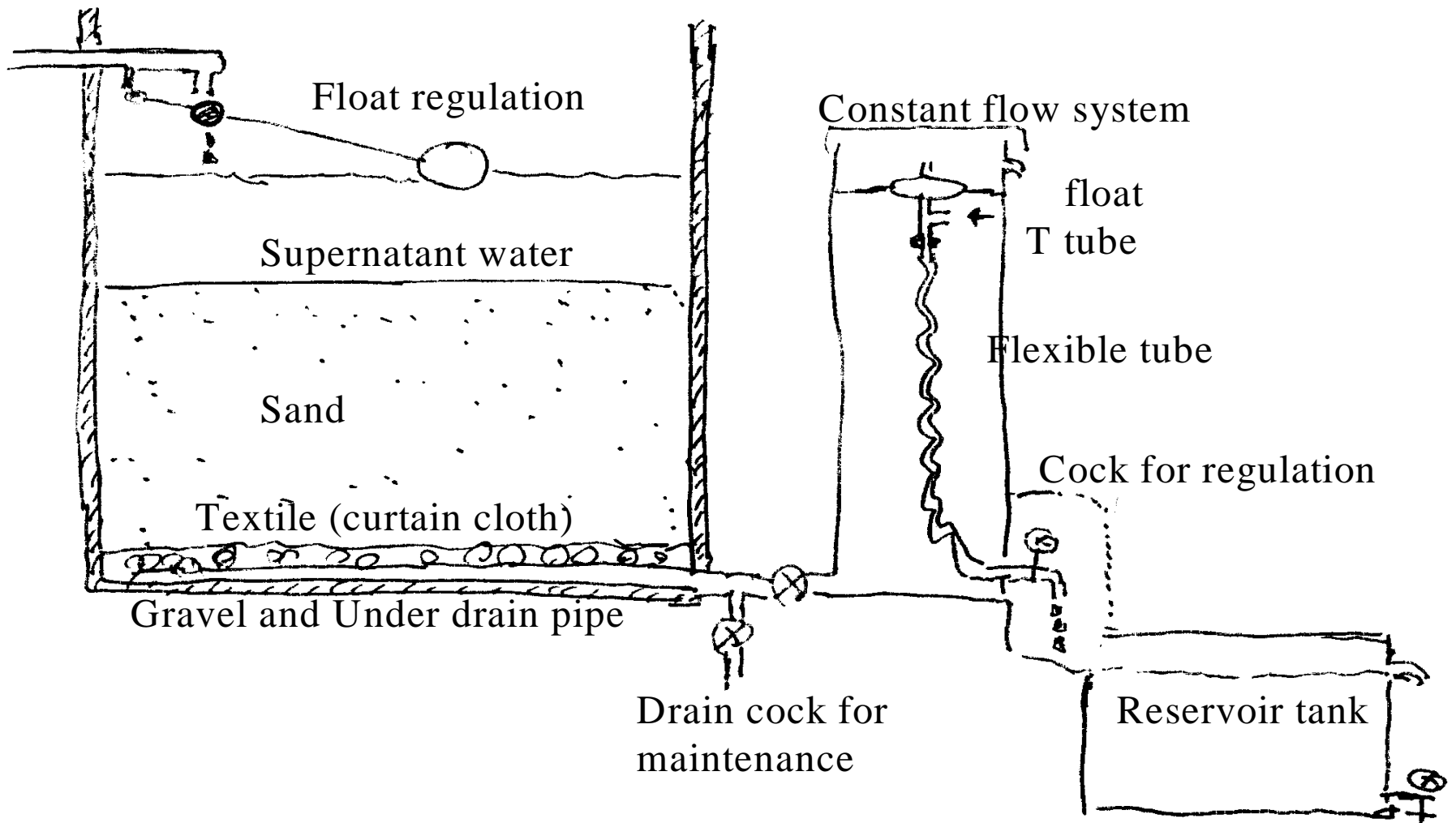
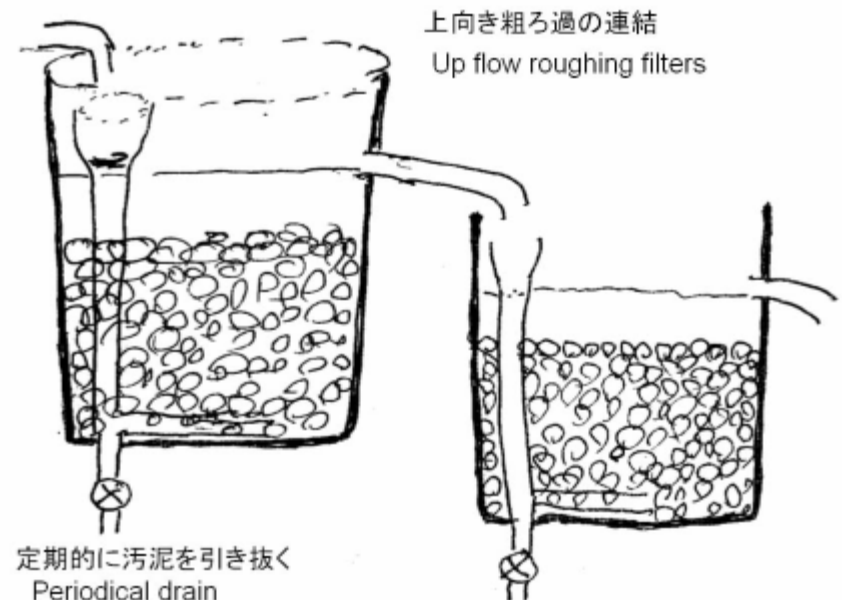
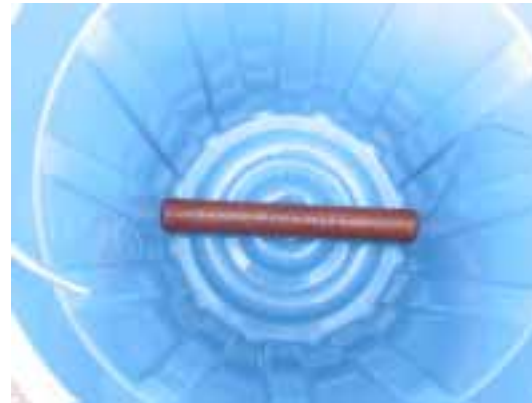


Outline of slow sand filter: Slow sand filter system composes a sand filter box and flow regulation system.



It is necessary to keep some water level of supernatant on the sand filter. This is one of the idea to keep the water level by an float and flexible pipe. Almost constant flow is important in this system.

# Surface water of a river + sub-surface water (low oxygen concentration)





Roughing filter  
to eliminate SS

SSF  
experiment ,  
Open and  
covered







OISCA (The Organization for Industrial, Spiritual and Cultural Advancement-International)

Polluted water of River Kanda, Tokyo is pumped up. There are sedimentation tank, several gravel filter, and slow sand filter. Polluted water turns to safe and reliable water quality (no detection of coli-form bacteria, lead, herbicides of Atrazine and simazine. Nitrate N concentration : 2.0 mg/l, Nitrite N: 0 mg/l, pH8.5, total hardness: 250 mg/l and residual chlorine 0 mg/l).

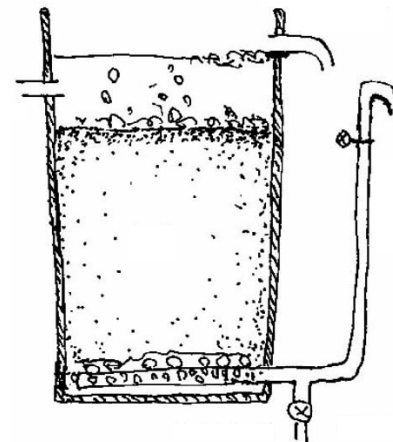
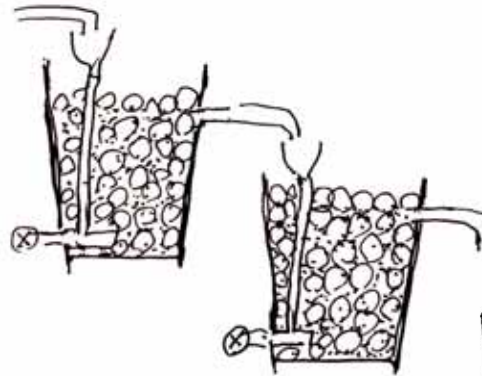
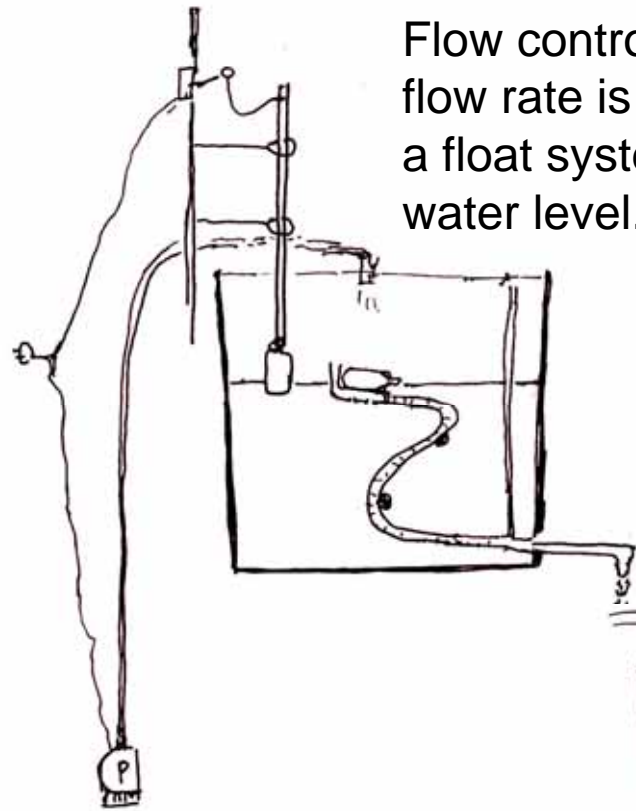
OISCA Tokyo: polluted water (Kanda river) gravel gravel small sand safe water

Sri Lank: three Up flow roughing filters sand filter safe drinking water (300 liters / day). This water is the demand of 5-6 family.





Flow control: Constant flow rate is kept using a float system at any water level.



Rough sand





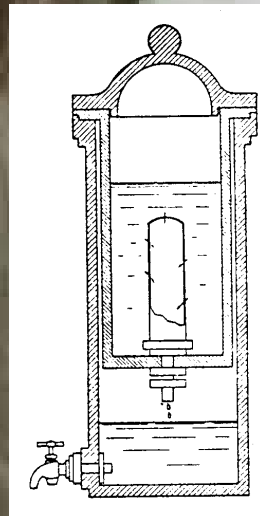
Ceramic candle filter



For washing



For drink

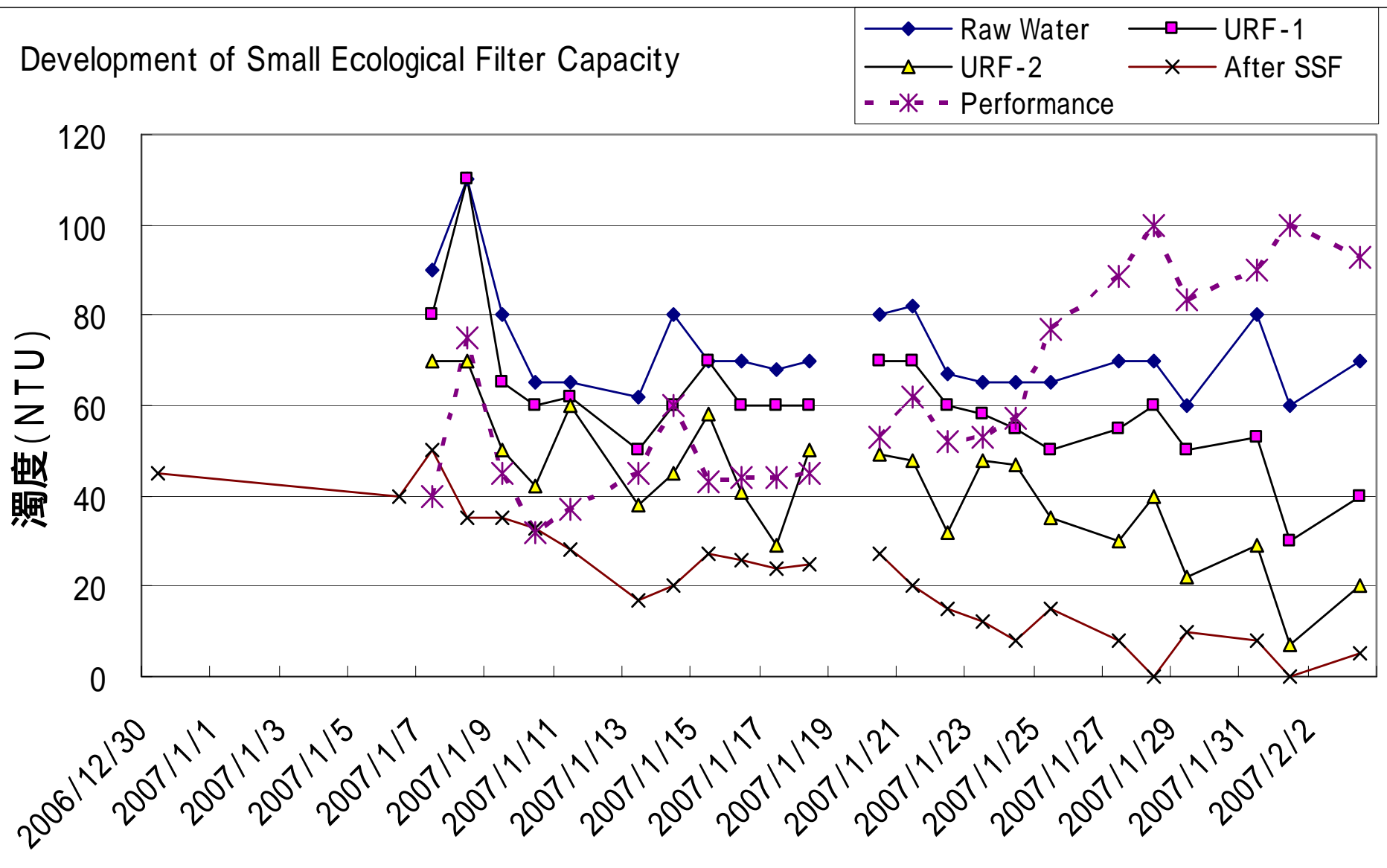






Small Ecological Purification system was set up at Jessore, in Bangladesh, in December, 2006. One day capacity is 0.5 m<sup>3</sup>. In Bangladesh, one person demand is 10 liter per day. This capacity corresponds to 50 persons (10 families). Two times of pumping up is required in one day.

## Development of Small Ecological Filter Capacity



In case of New sand and gravel, it needs about one month to get sufficient quality of final water.

This means that it takes one month to grow up suitable biological community among the sand and gravel layer.

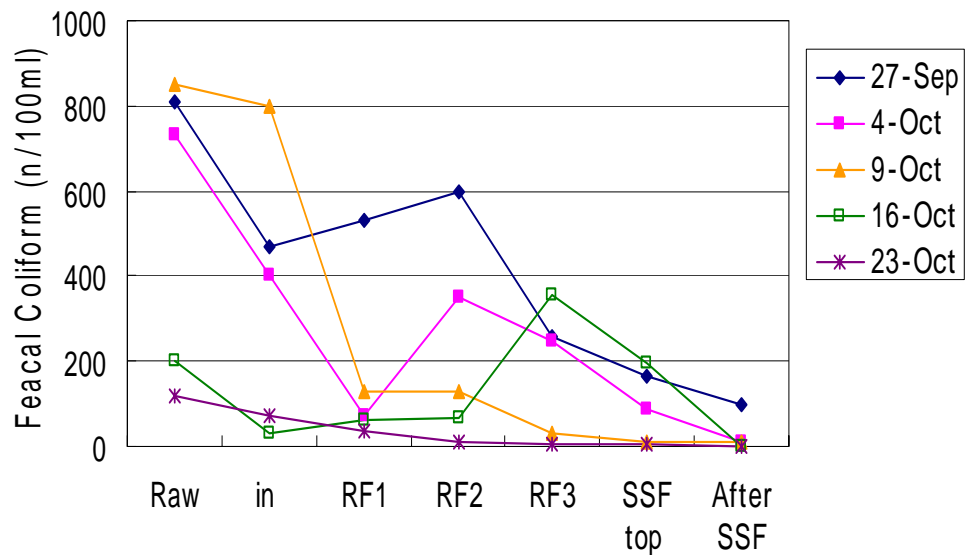


Storage tank capacity=1.2t/d, Up-flow roughing filters (3 steps: 30X30cm<sup>2</sup> gravel), 40x82cm<sup>2</sup>:sandfilter, 50cm depth.

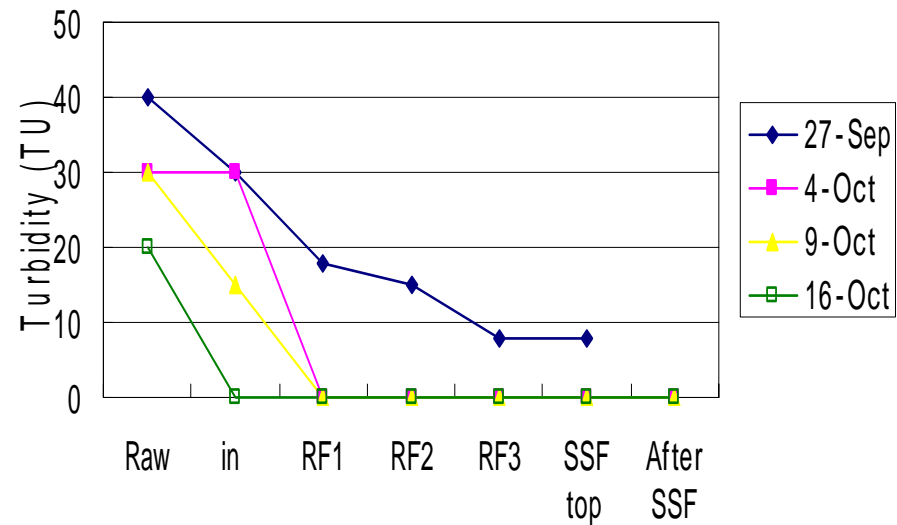




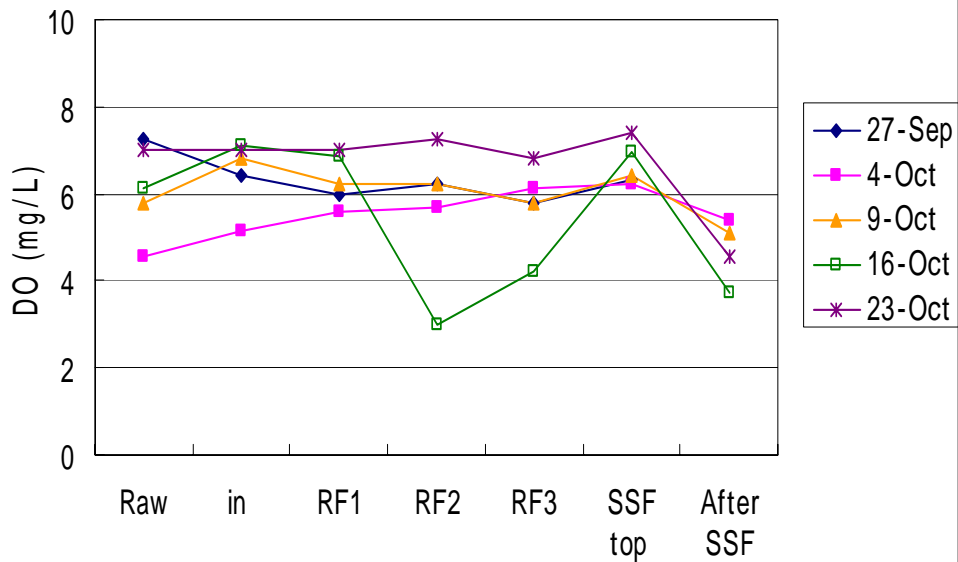
Small Biological Filter



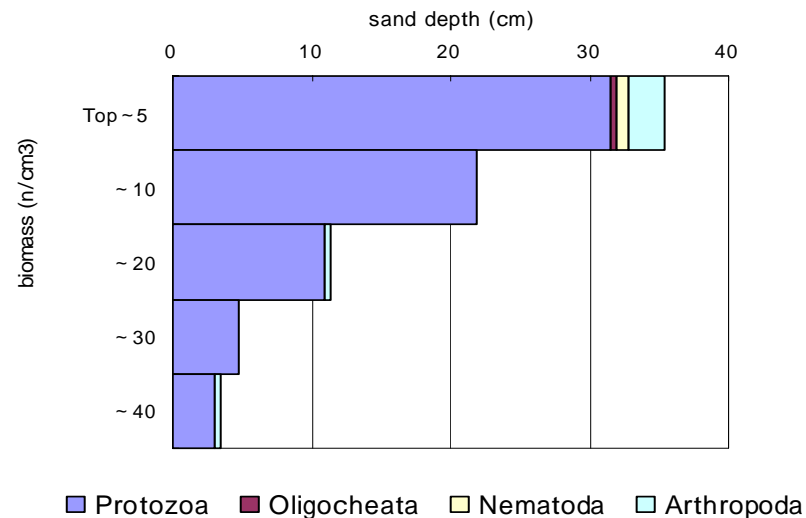
Small Biological Filter

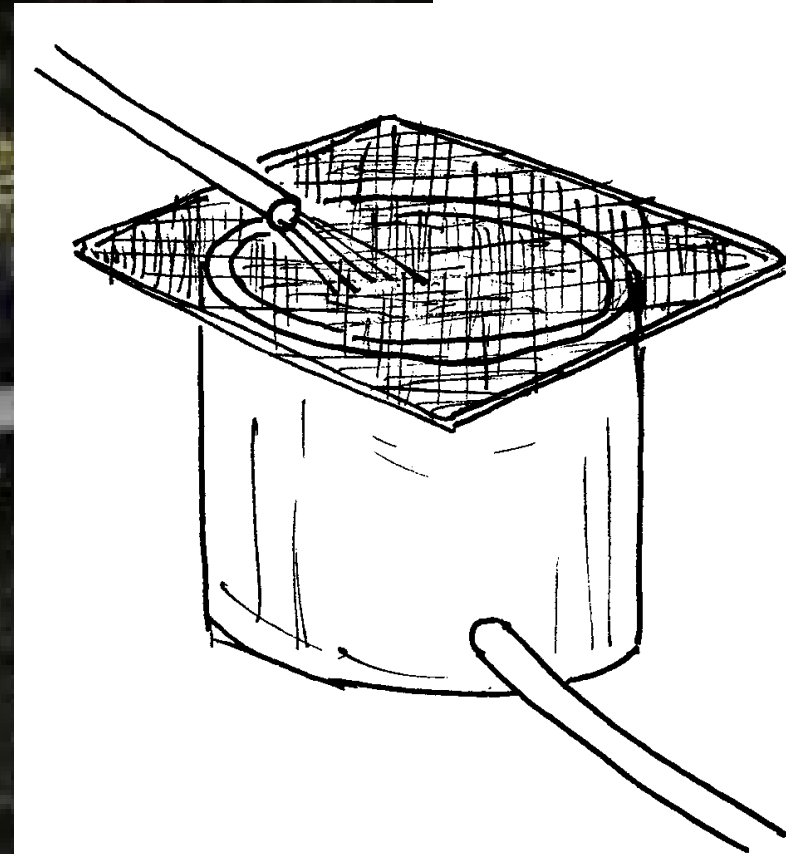


Small Biological Filter



Small Biological Filter  
sand Layer sample



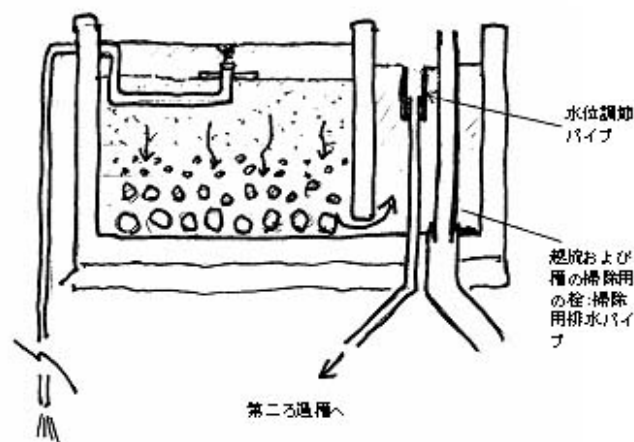


Remove large matter like leaf using mesh screen

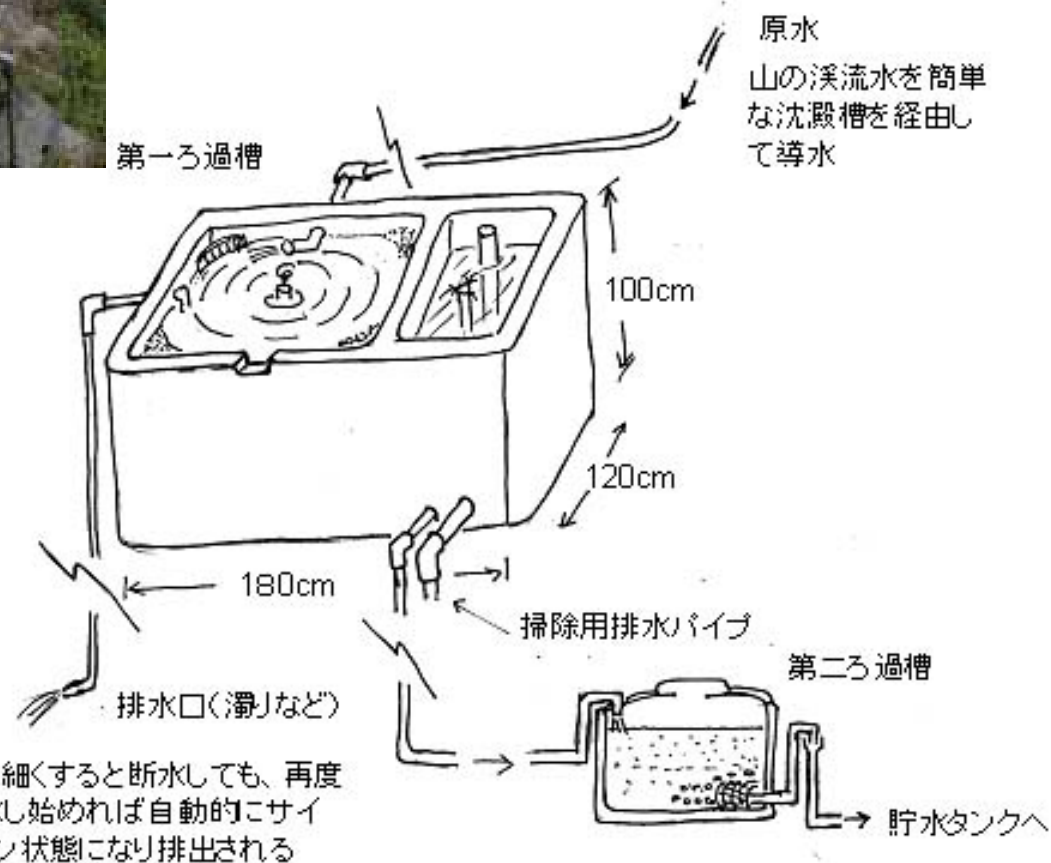


第一ろ過槽

原水  
山の溪流水を簡単な沈澱槽を経由して導水



第二ろ過槽へ





*Ojouchi water works(Nagano city)*  
Water source: Togakushi Reservoir  
Accumulation of Dead Plankton on the bed  
(Effect of Algaecide of  $\text{CuSO}_4$ )

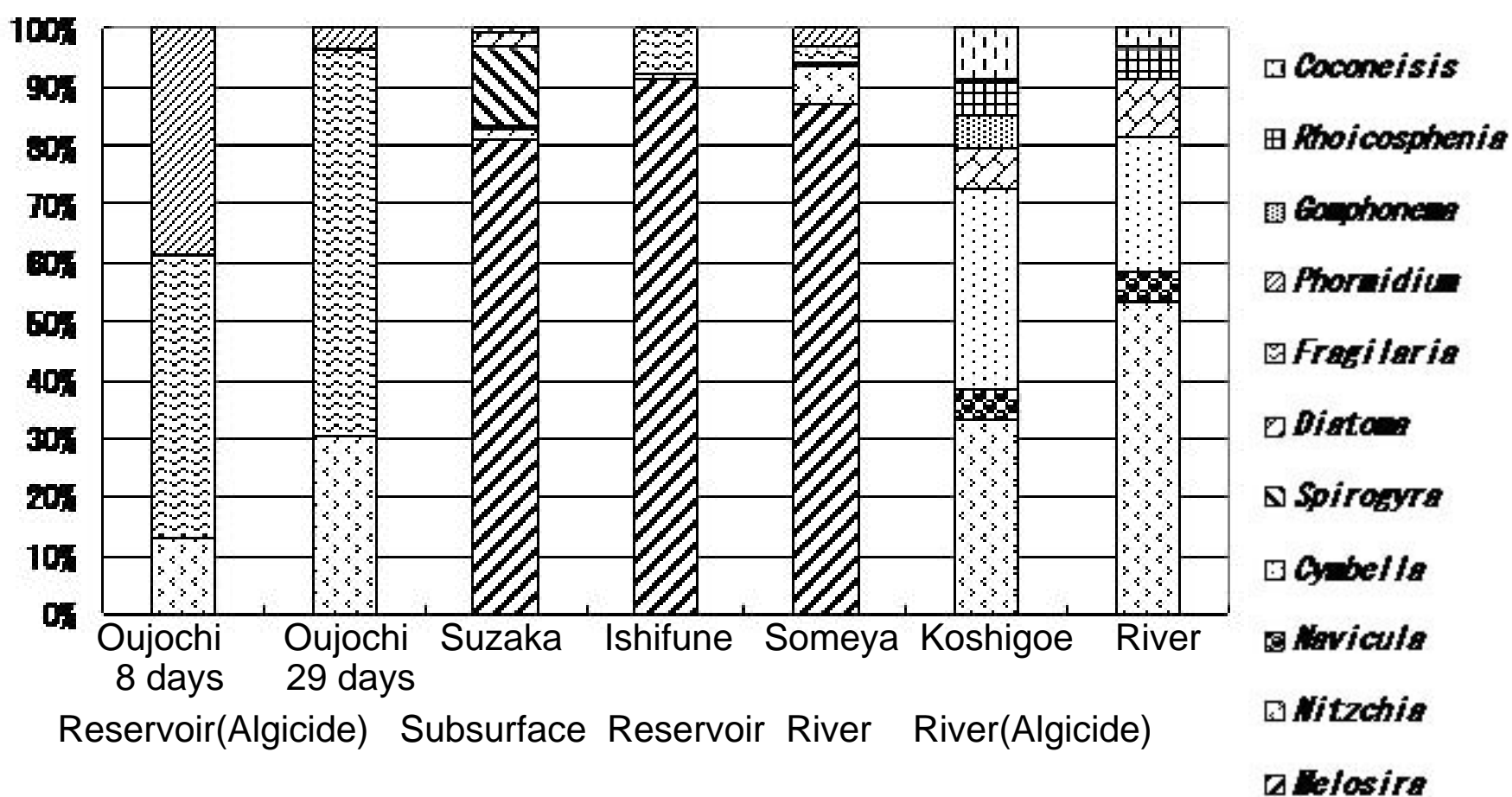
*Nishihara water works(Suzaka city)*  
Water source: subsurface stream water  
Bloom of filamentous algae

*Ishifune water works (Ueda city)*  
Sugadaira High Land (Agricultural field)  
Sewerage treatment and Reservoir

*Someya water works (Ueda city)*  
Surface stream water: sometimes add  
coagulant

*Koshigoe water works (Maruko, Ueda city)*  
Surface stream water: sometimes add  
coagulant





*Coconeisis*



*Rhoicosphenia*



*Gomphonema*



*Phormidium*



*Fragilaria*



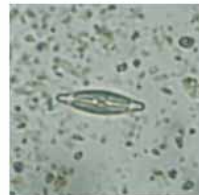
*Diatoma*



*Spirogyra*



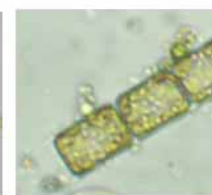
*Cymbella*



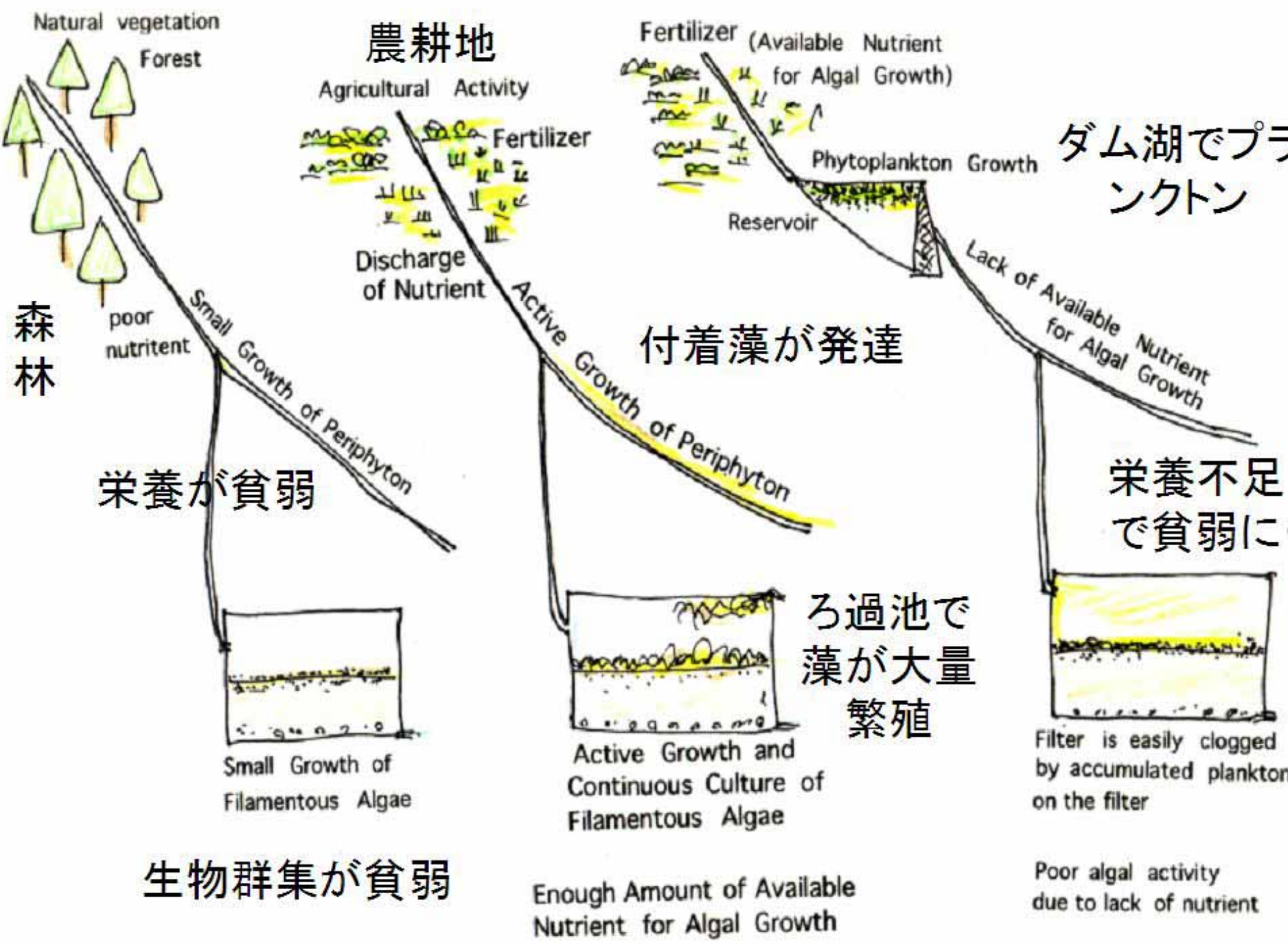
*Navicula*



*Nitzschia*

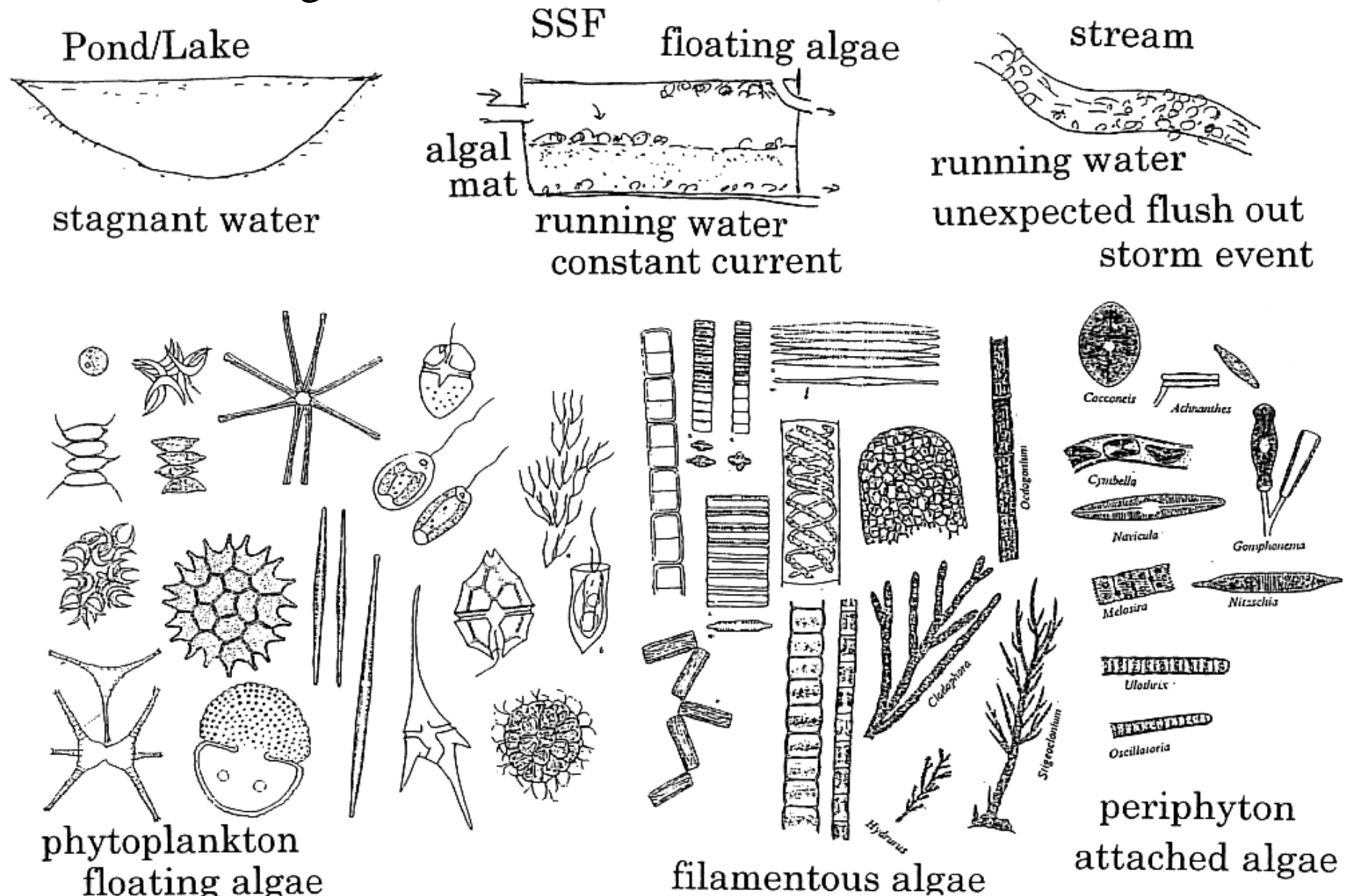


*Melosira*





SSF(Ecological Purification System) is the suitable environment for filamentous algae.



Oh-joh-chi waterworks, Nagano since 1915.

One filter area is 860m<sup>2</sup> (x 3 ponds = total 2,580 m<sup>2</sup>). storage tank : 8,760 m<sup>3</sup>

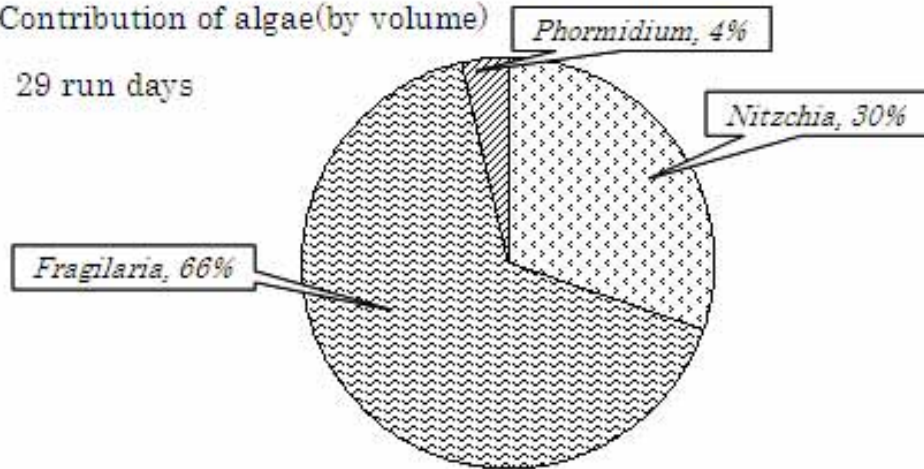
Original plan for 60,000 persons demand in 1915.

If filter rate of 5m/d is adopted, 12,900 m<sup>3</sup>/d of filtered water can be made. This capacity is equal to the demand of 43,000 persons (0.3m<sup>3</sup>/d/person).

## Oujouji (Nagano)

Contribution of algae (by volume)

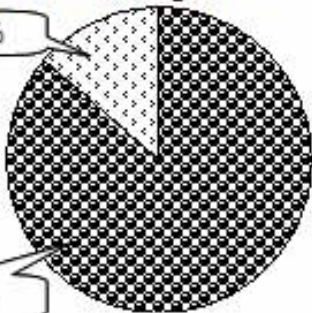
29 run days



1st dominant: *Fragilaria*,

Dead, 13%

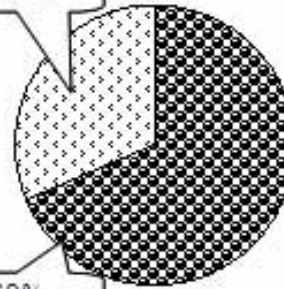
Live, 87%



2nd dominant: *Nitzschia*

Dead, 31%

Live, 69%



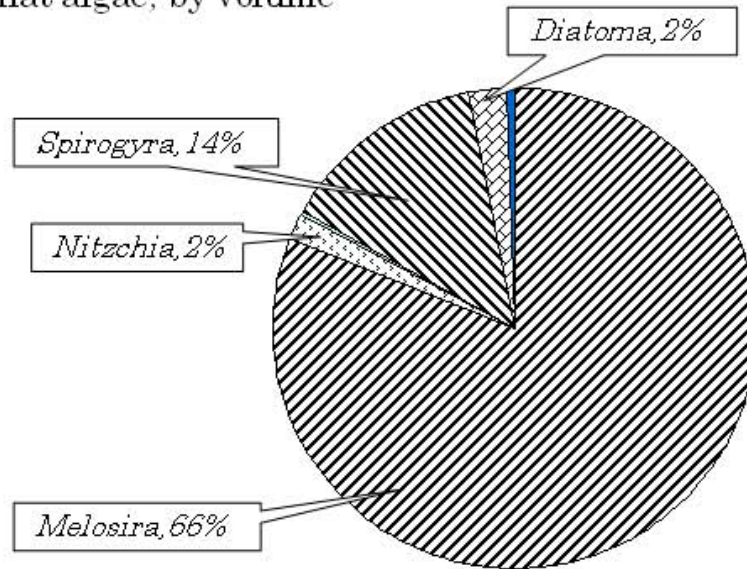
Sometimes, *copper sulfate* is added to regulate the algal bloom in a reservoir (Togakushi). This treatment is for the chemical treatment of RSF. In case of SSF, this treatment is sometimes caused the short filter run.

Nishihara waterworks, Suzaka city, Nagano. Raw water: SS free of subsurface water. Over one year, there is no scrapping. This is almost no work to maintenance. One filter area:  $6.8\text{m} \times 13.5\text{m} = 91.8\text{m}^2$  One filter capacity :  $459\text{m}^3/\text{d}$ . One filter can supply for 1500 persons demand ( $0.3\text{m}^3/\text{d}$ ).

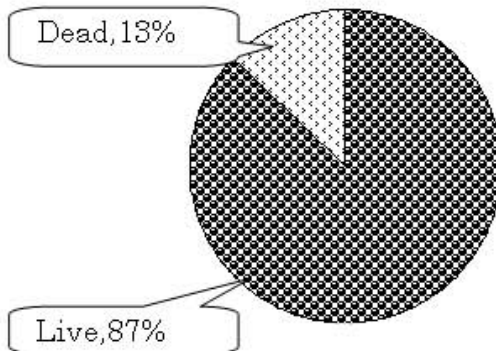
At the foot of mountain, there is a reed plant where underground water leaks out. Porous pipes were set to take the subsurface water which is suspension free water.



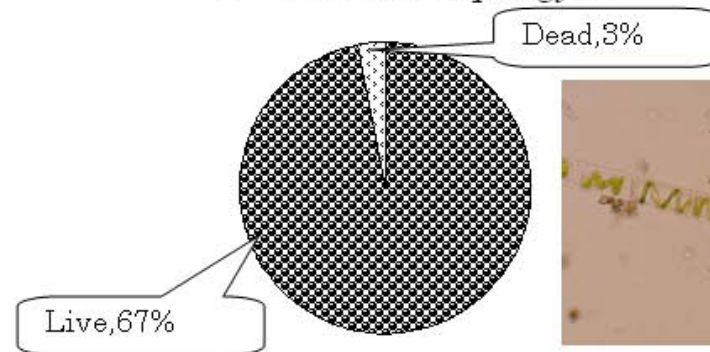
Dominant algae, by volume



First dominant: *Melosira*



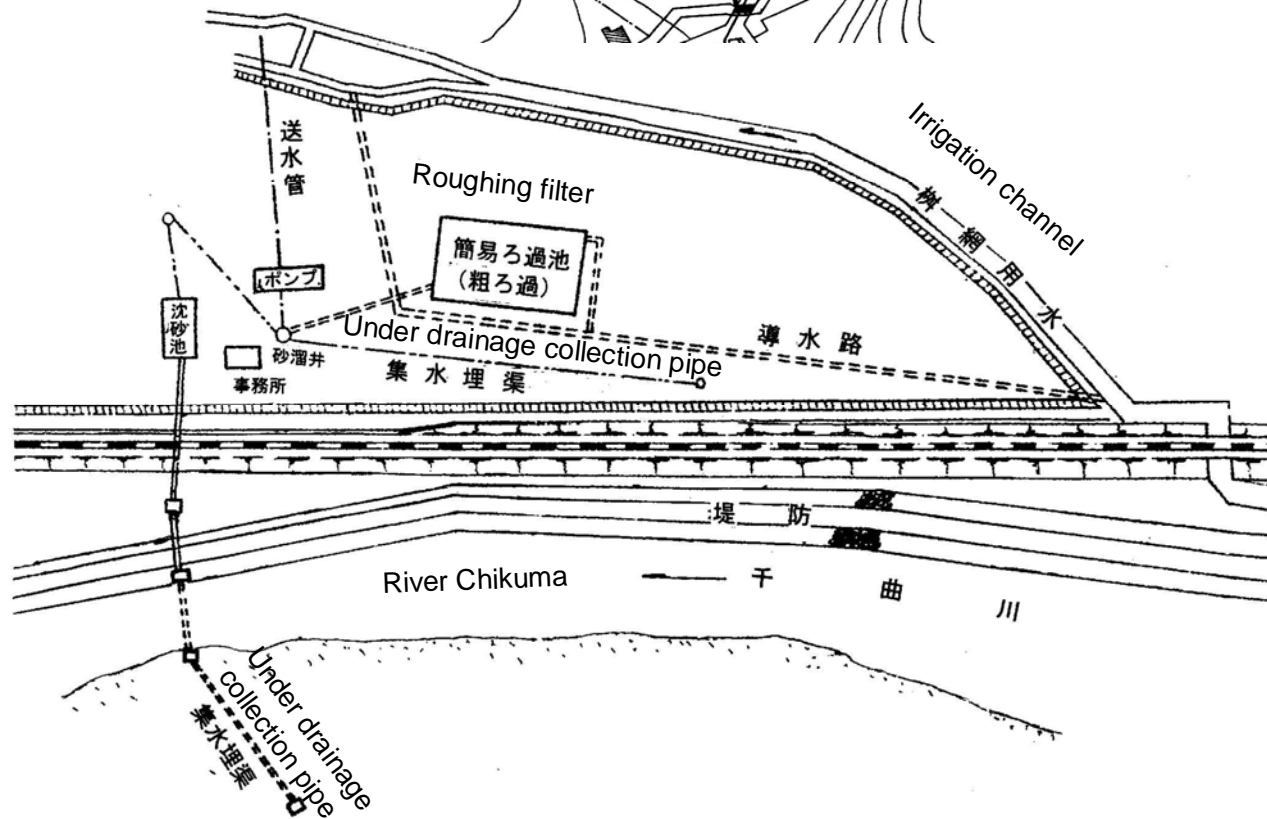
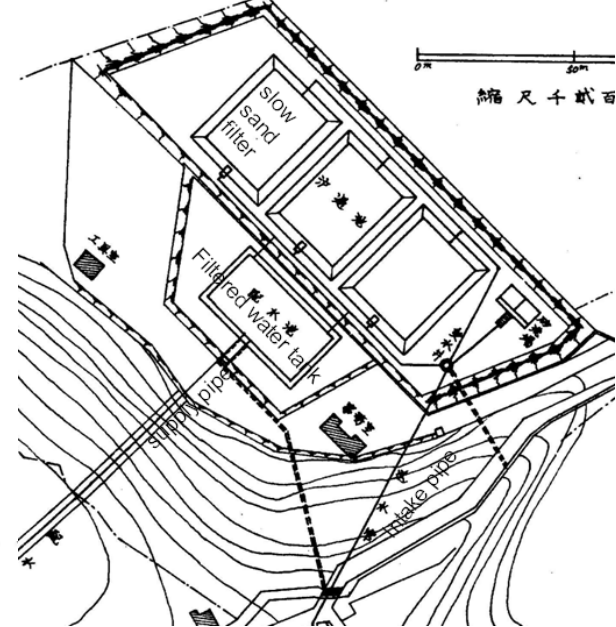
2nd dominant: *Spirogyra*



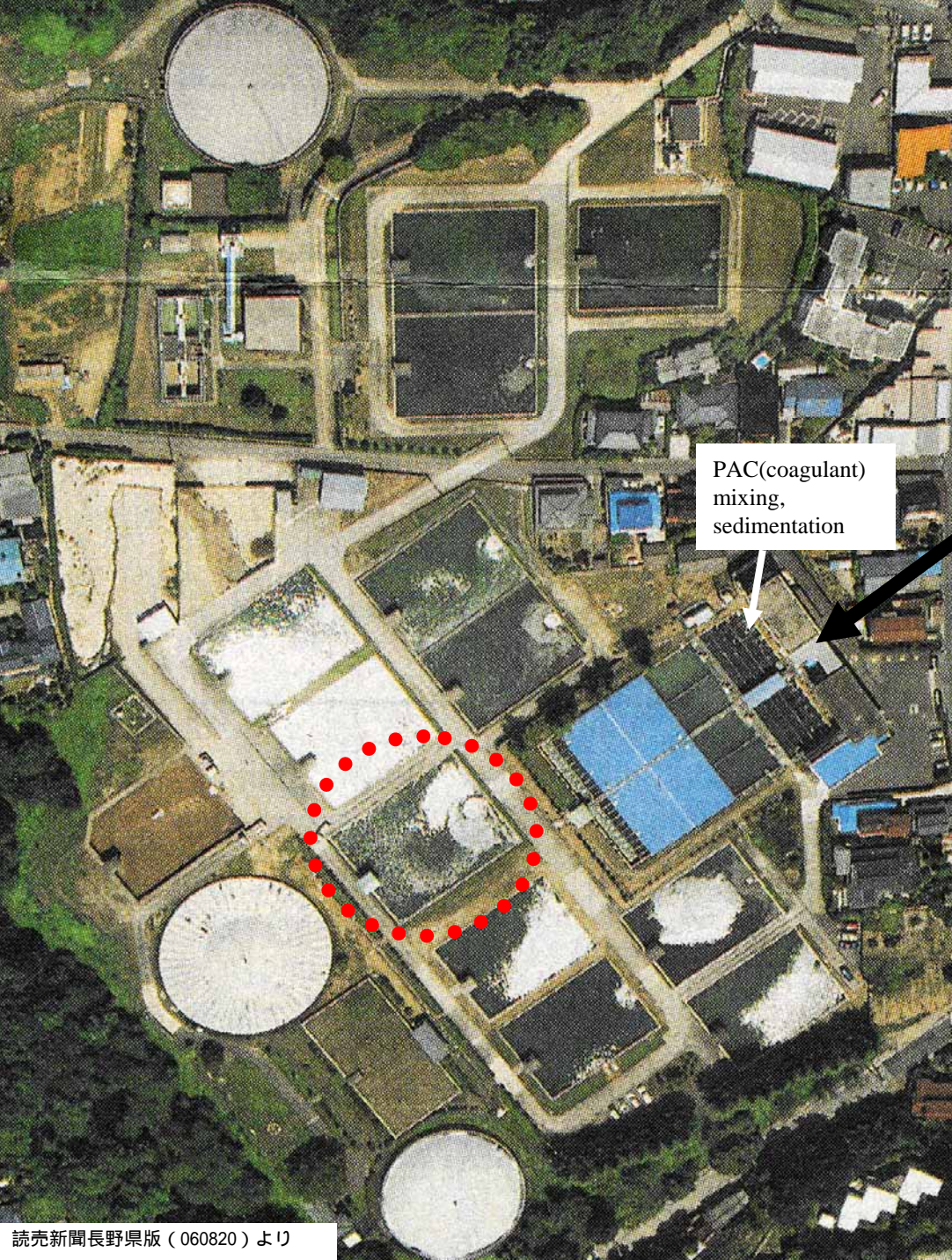


Someya waterworks, Ueda city, Nagano was completed in 1923.  
Subsurface underground water of River Chikuma was taken and was pumped up to the filter plant.

Original waterworks has 3 filters and storage tank.







PAC(coagulant)  
mixing,  
sedimentation



In 1964, Sugadaira reservoir was completed at about 15 km up from the waterworks. This water flows to Kangawa river and flows to the waterworks.

Present waterworks has 13 filters. Only one original slow sand filter pond is remained. The side wall of the original filter pond is slant wall like a natural pond. In case of other new filter pond, the wall are all vertical wall.

In case of the old filter, algae grows well and easily grow at the shallow place on a slant wall of the old filter. Seed of algae easily stop and hang on the slant wall.

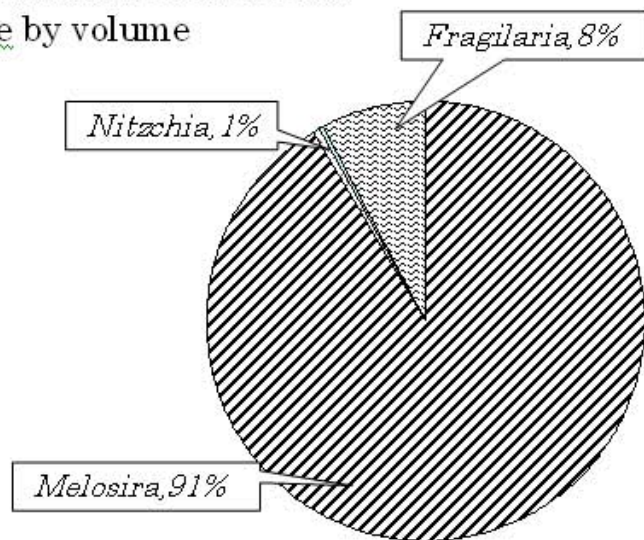
Area of each one filter bed is 780m<sup>2</sup>. Total area of filtering space is 10,140m<sup>2</sup> (= 780m<sup>2</sup> × 13). If 13 filters are operated under normal Japanese standard filtering rate (4.8m/d), total capacity of filtered water is 48,672m<sup>3</sup> (= 10,140m<sup>2</sup> × 4.8m).

The capacity of water demand is 162,240 persons (0.3m<sup>3</sup>/d/person).

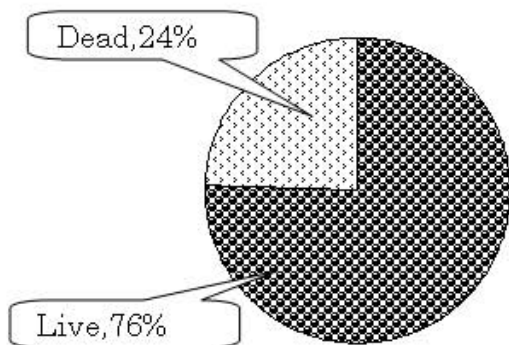


## Ishifune (Ueda)

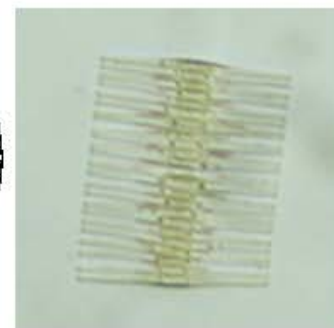
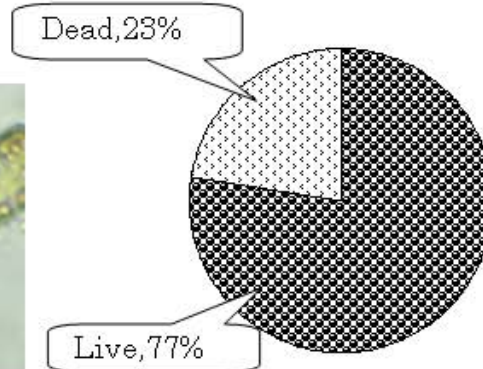
Contribution of Dominant  
algae by volume



1st Dominant: *Melosira*



2nd Dominant: *Fragilaria*

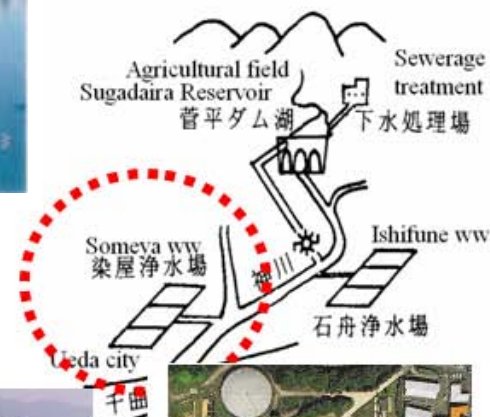
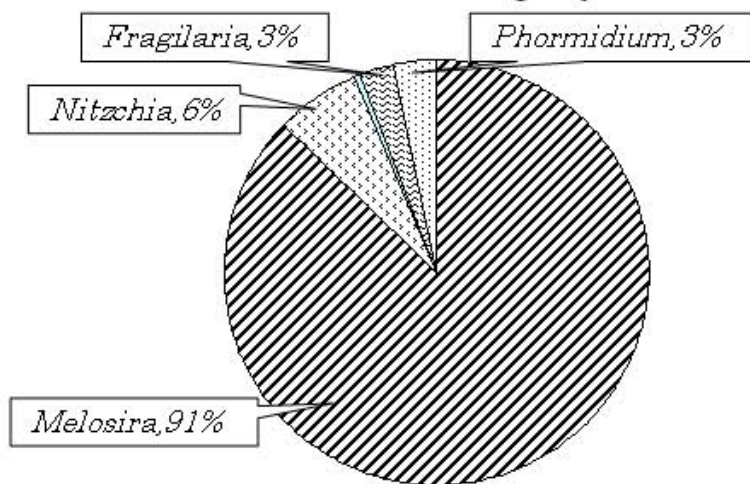




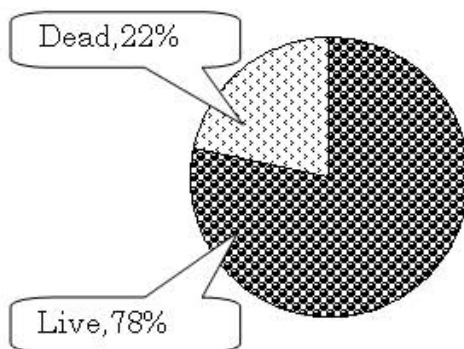
Someya(Ueda)



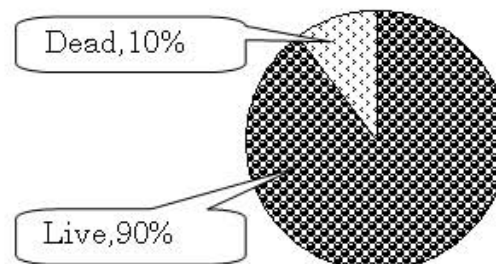
Contribution of Dominant alga by volume



First dominant: *Melosira*

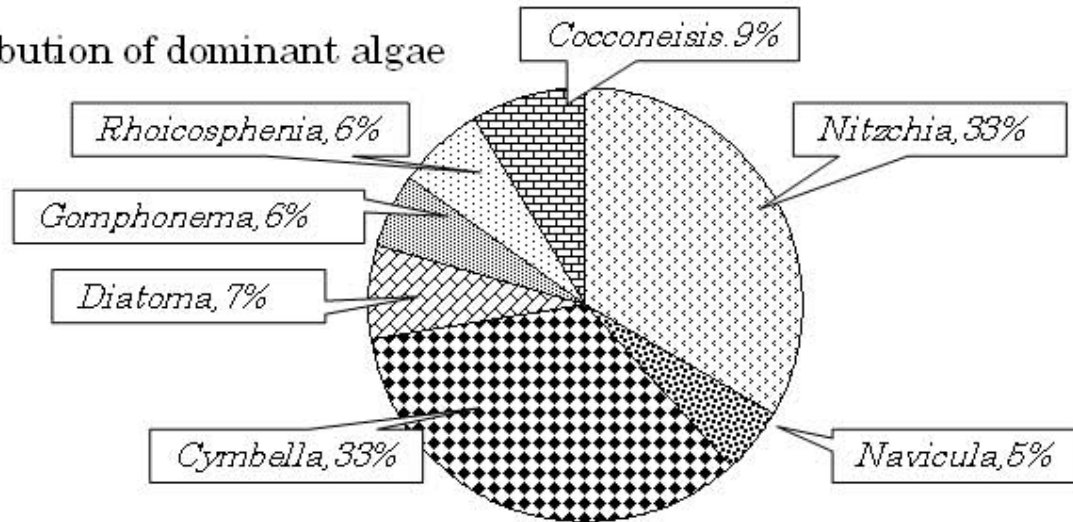


2<sup>nd</sup> dominant: *Nitzschia*

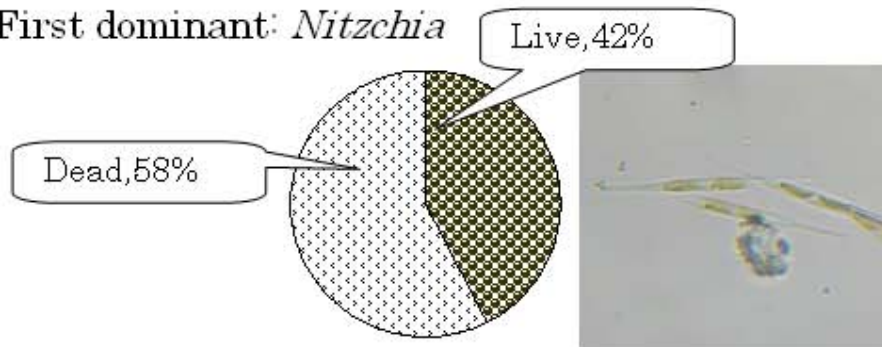


## Koshigoe (Maruko, Ueda)

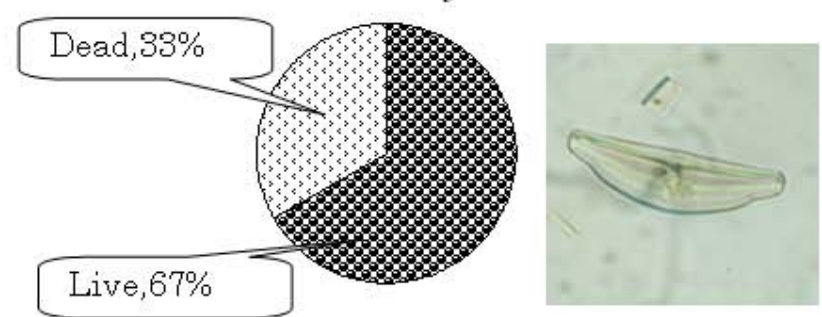
### Contribution of dominant algae



### First dominant: *Nitzschia*



### 2<sup>nd</sup> dominant: *Cymbella*

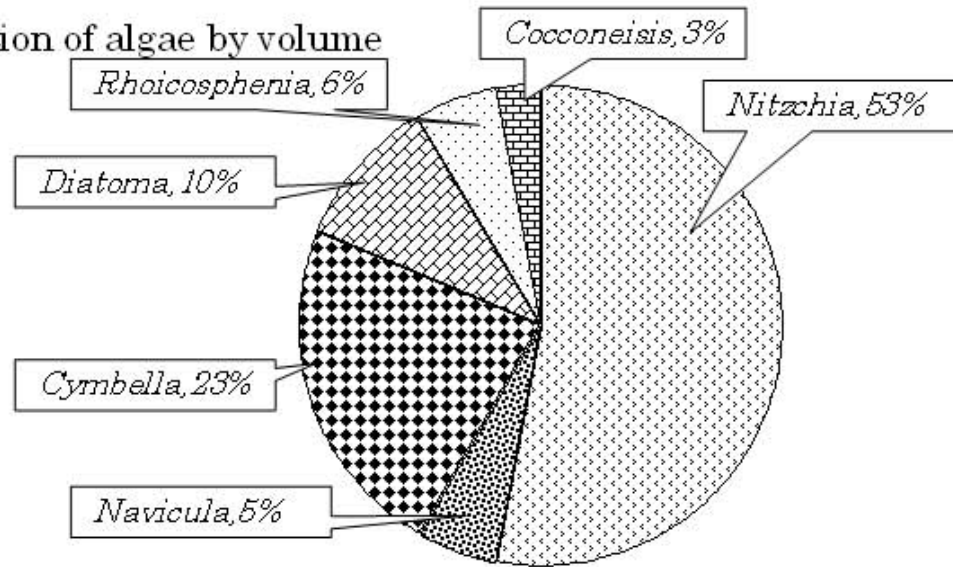


Koshi-go-e water works, Ueda-Maruko, Nagano: Surface water of a river    algaecide +coagulant  
 mixing    sedimentation    slow sand filter. Filter rate : about 3 m/d. Filter head loss became  
 about 60 cm within one month. There is no active biological community in sand filters.

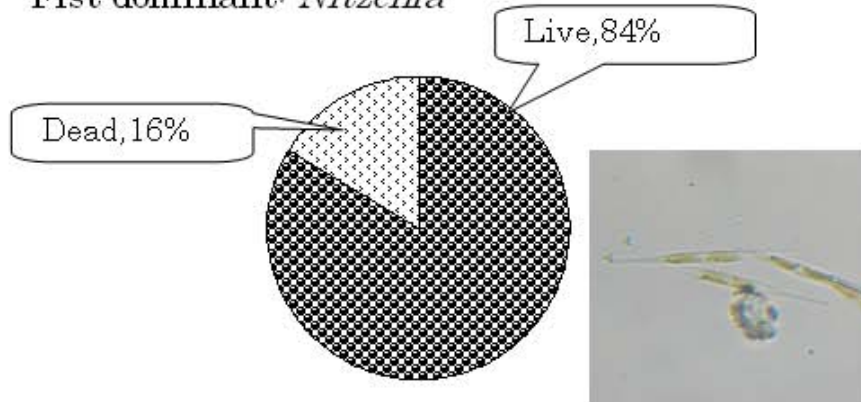


## River bed (Chikuma River, Periphyton)

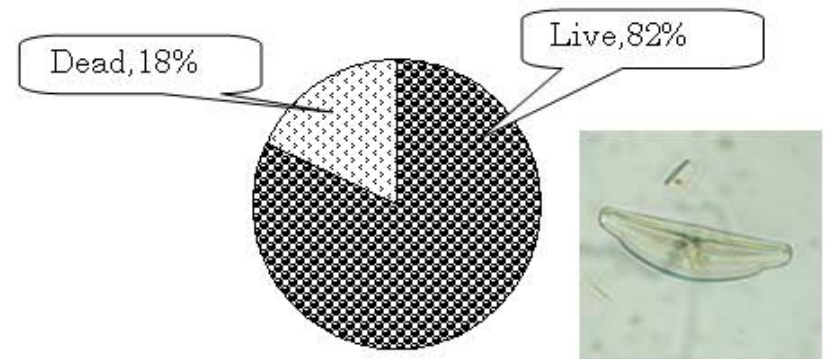
### Contribution of algae by volume



### 1st dominant: *Nitzschia*



### 2nd dominant: *Cymbella*

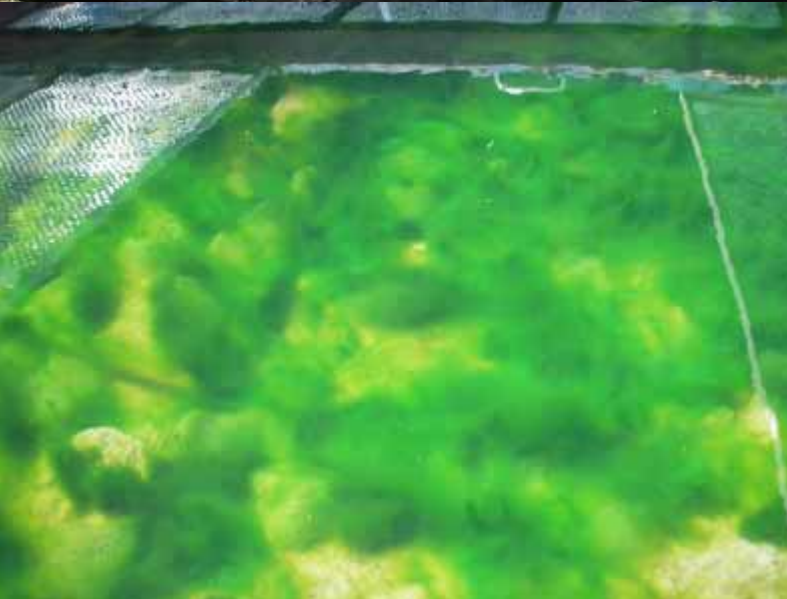






Sedimentation pond

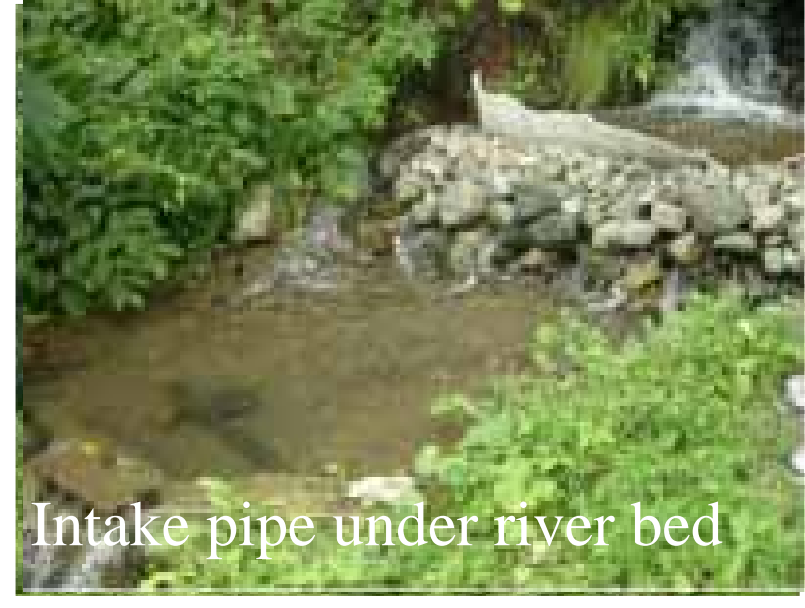
Hongo plant, Shizuoka, River water, sedimentation pond, and half covered (shaded) slow sand filter to regulate heavy algal growth.



Turbidity is very small. It runs over two years without scrapping the surface mud.

Filamentous green algae, filamentous diatom, some snail are seen.

# Water Purification plant for 100 persons in a village in Japan.



Intake pipe under river bed

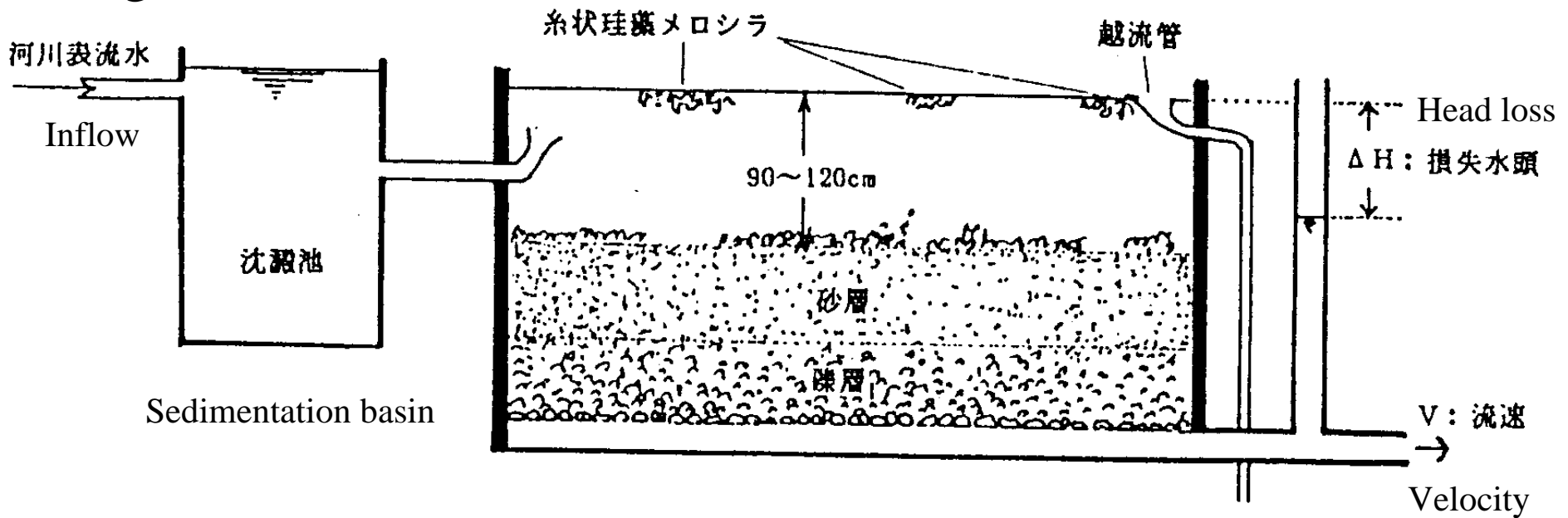
Storage tank

Slow sand filter

Pre-filter: roughing filter

This plant does not use any chemicals (coagulant, and chlorinated reagent)

# Clog indicator: Head Loss



Clog indicator: Head loss (  $H$  )

Head loss (  $H$  ) is proportional to velocity (  $V$  ).

$$H = k V$$

Normal filter rate is 20cm/h (4.8m/d :  $V_n$ ). NHL(Normalized Head Loss :  $H_n$ ) at normal flow rate can be calculated by the observed head loss and the observed flow rate.

NHL: Normalized head loss:  $H_n$  (cm)

$$H_n = (H \times V_n) \div V$$

Observed head loss:  $H$  (cm)

Observed flow rate:  $V$  (cm/h or m/d)

Normal flow rate:  $V_n$  (20cm/h or m/d)



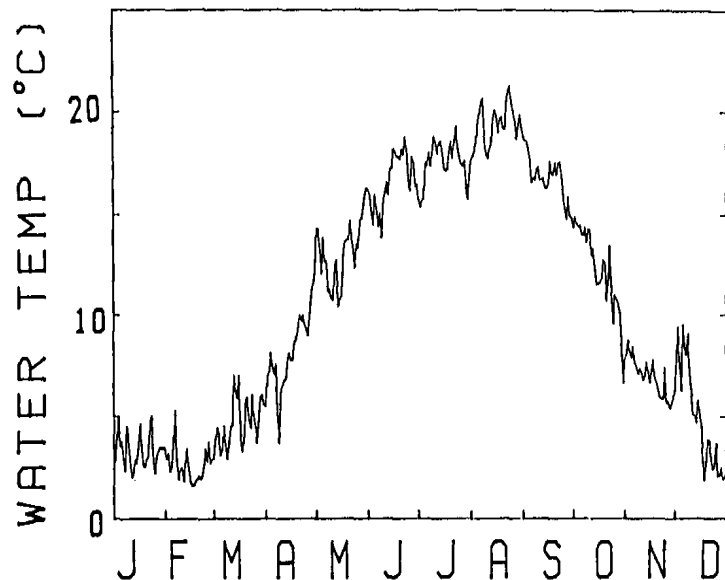
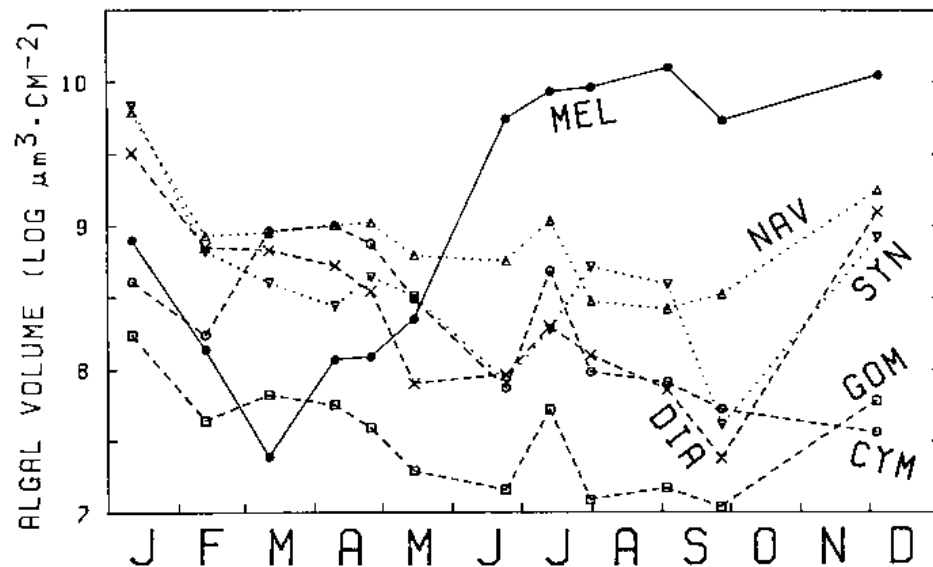


Fig. 1. Seasonal variation of water temperature at Someya water works in Ueda, Nagano in 1988.



2. Seasonal variation of algal flora on the slow sand filter at Someya water works.

MEL : *Melosira varians*, NAV : *Navicula* spp., SYN : *Synedra* spp., GOM : *Gomphonema* spp.,  
DIA : *Diatoma* spp., CYM : *Cymbella* spp.

## Someya waterworks, Ueda

Water temperature, algal flora change  
and contribution of filamentous diatom  
of *Melosira varians*.

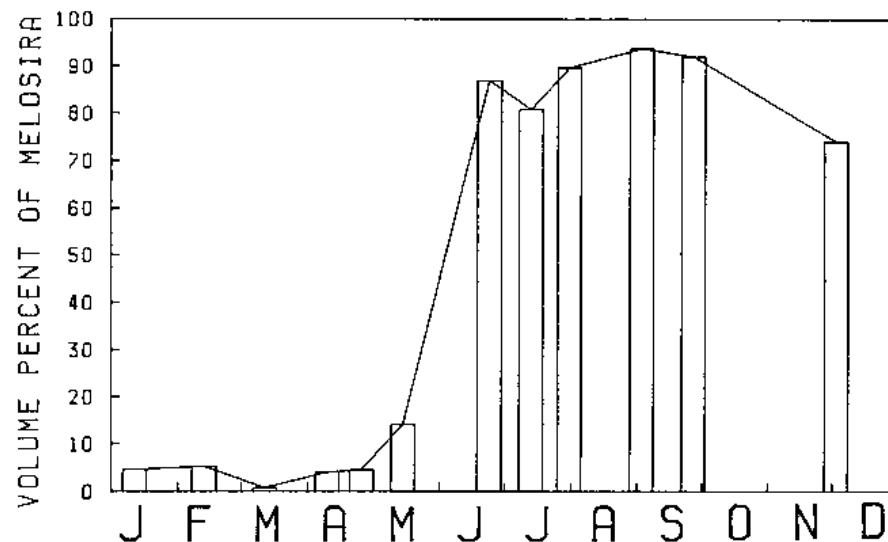


Fig. 3. Percent contribution of *Melosira* spp. volume in algal mat at Someya water works in 1988.

# Filter run and filter resistance (NHL)

Winter: rapidly clog

When algae grow in spring, resistance does not increase.

In cold season, air bubbles are trapped among sand layer.

However, in warm period these bubbles are easily released. This phenomena is due to the viscosity of water.

In summer, at the end of filter run, head loss increased rapidly. It was caused by suddenly rapid change of high filter rate.

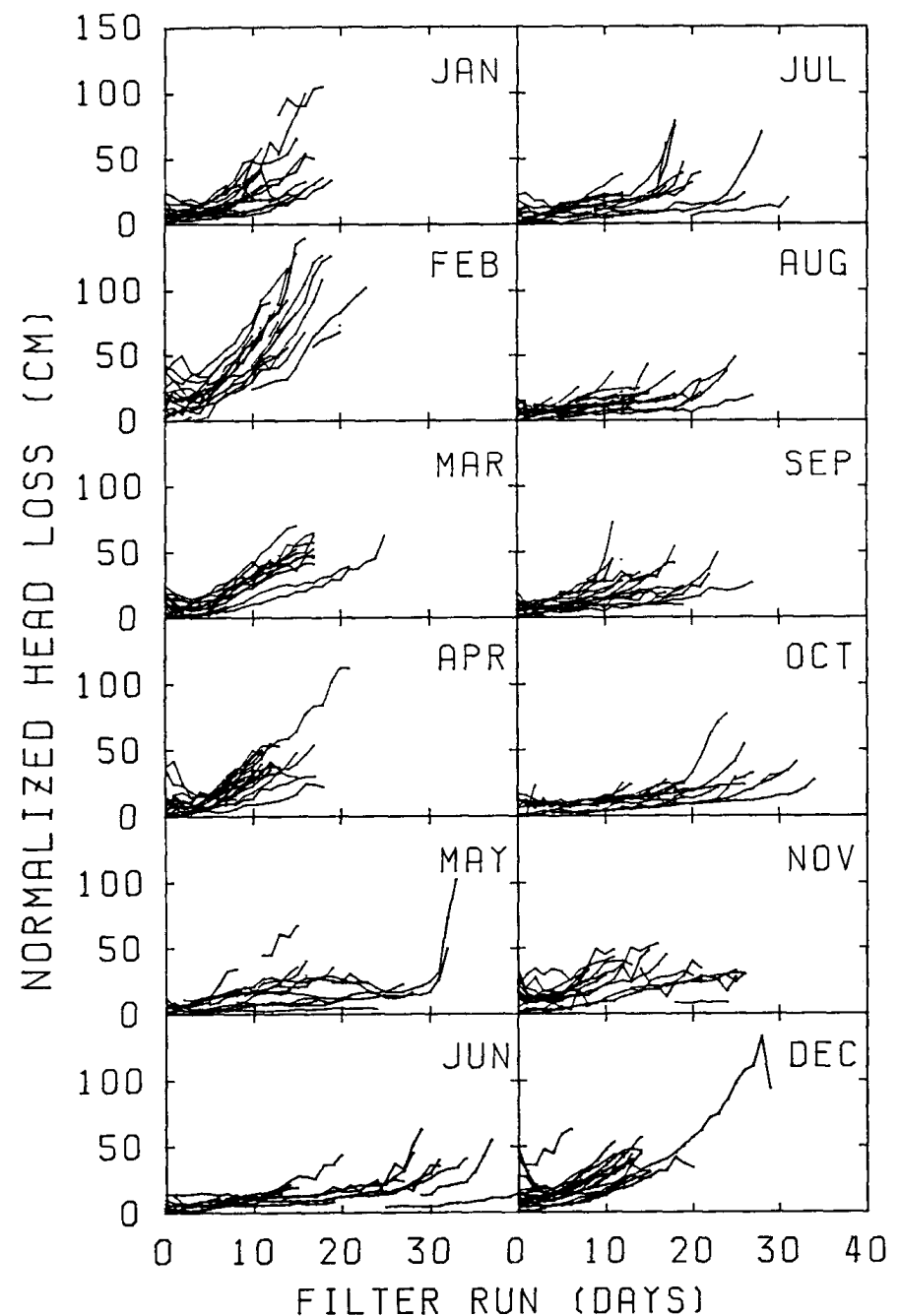


Fig. 4 . Relationship between days of filter run and normalized head loss in each month in 1988.

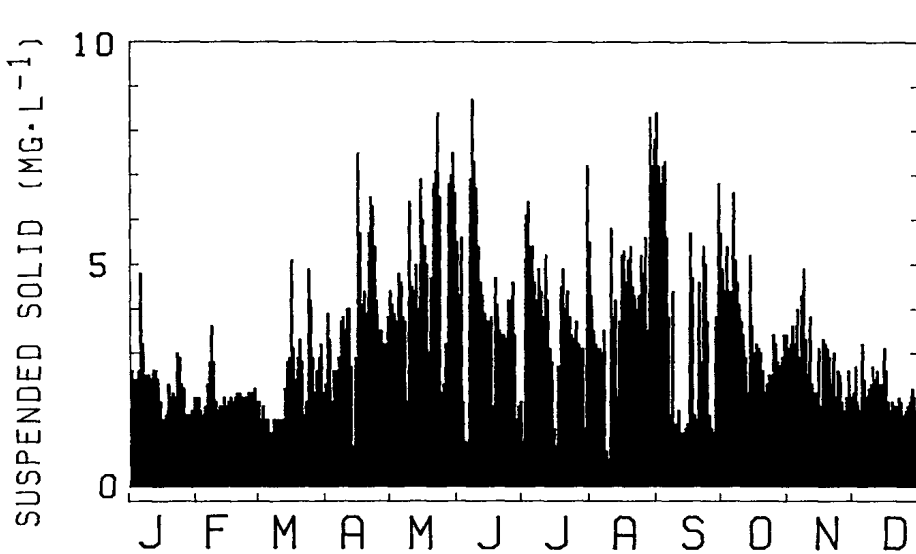


Fig. 6 . Seasonal variation of suspended solid concentration in the inflow water.

In summer, filter resistance does not increase even high turbidity. High biological activity is the most important to keep the low filter resistance.

Continuous culture system of filamentous algae is important. Small animals are also important in this system to collect particles and to keep a better condition of filter.

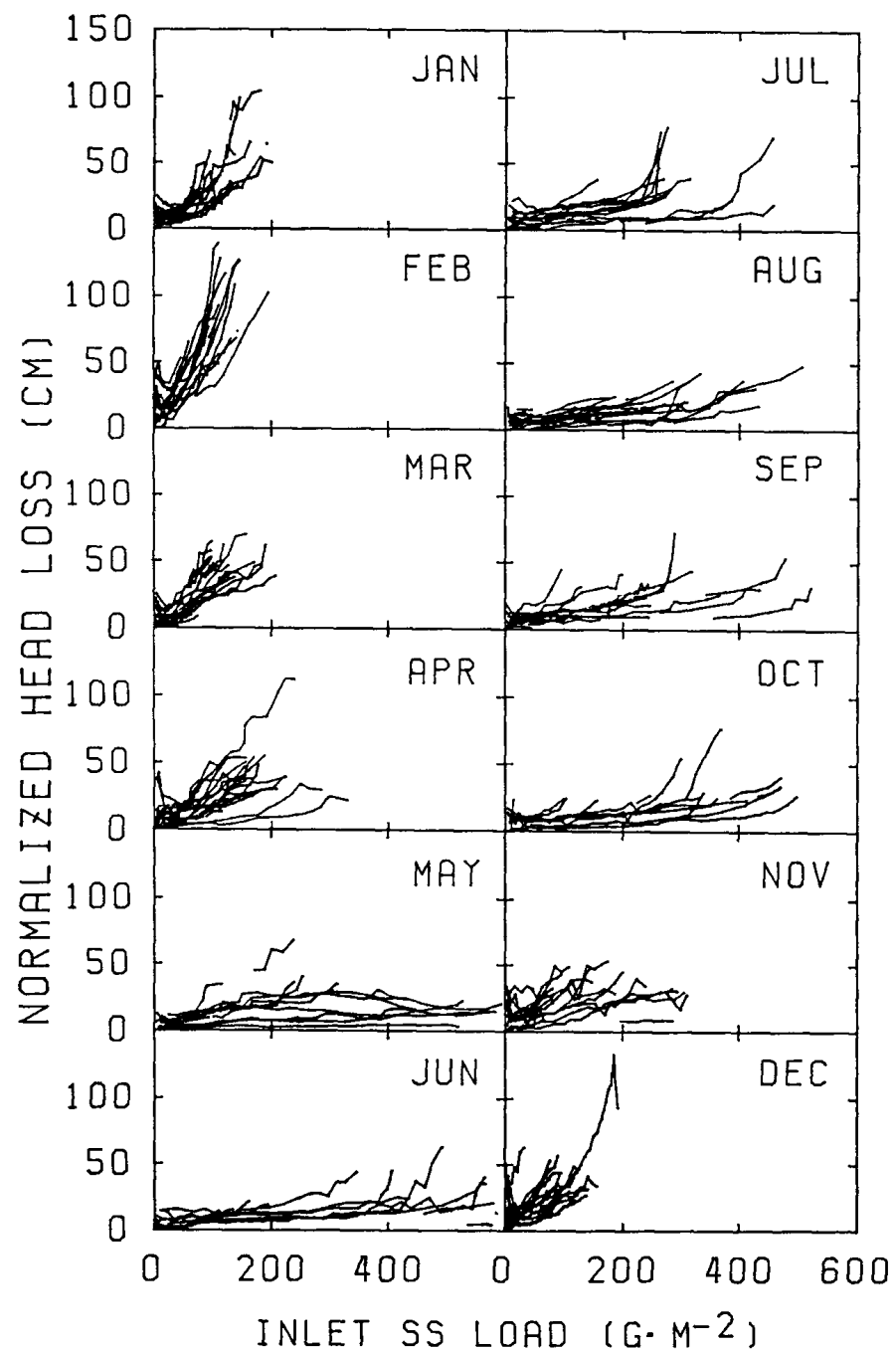


Fig. 7 . Relationship between load of suspended solid on the filter and normalized head loss in each month.